



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB877206-5-17
Job Sheet 180997



Part No: RB877206-5-17

Job Qty: 8 ea

Part Name: R & I Adapter



Part Weight: 0 lbs

Job Created: 7/19/18

Due Date: 7/23/18

Type: SOLD

Status: Scheduled

Job Tracking No:

Created By: Logan David

Description:

Priority: High

Note: DWG RB877206-5 REV 4A IPP REV A 18.02.22 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		7/23/18	0.00	0.00	Start Up Machining-3		DAS
110	CNC Lathe	8 pcs		7/23/18	0.00	4.00	MORI SL2500Y		56
120	QC	8 pcs		7/23/18	0.00	0.00	QC2 Machining-4		9-89
130	QC	8 pcs		7/23/18	0.00	0.00	QC8 Machining-4		18/12/08
132	Outsource	8 pcs		7/23/18	0.00	0.00	Outsource12		DEC 18 2018
134	Packaging	8 pcs		7/23/18	0.00	0.00	Packaging2		DEC 18 2018
136	QC	8 pcs		7/23/18	0.00	0.00	QC6		38
140	Packaging	8 pcs		7/23/18	0.00	0.00	Packaging3-1		21
150	QC21-SA	8 Ea		7/23/18	0.00	0.00	QC21		21 DEC 18 2018

Part Op 110 - 1-Machine as per DWG. FC225 FOLIO REV: DWG REV: 2-Debur
Descriptions: 132 - Issue P/O to Groupe Altech; PO 012003 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required

GA 140 A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.250	AISI 1144 Stressproof Round Bar 1.250"	8400 ft (.106 ea) 9541	90-Start up Operation	5039 967 14" = 1.167'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-1144-R1.250	1	12	0

Part Specifications

uld not be found.

Plex 10/29/18 7:43 AM dart.lacelle.linda



Container No: S135091



Part: RB877206-5-17

Job No: 180997

Serial No/Batch: S135091

Revision: 4A

Inspector:

Exp Date:

Instructions:

Date: 12/05/18

1.167
- .954
= .213

954
- .213
= 741

32
08-0

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
4	CH'D -27 GROOVE NOMENCLATURE FROM .032 W x .025 DP.	2/5/08	WP

SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

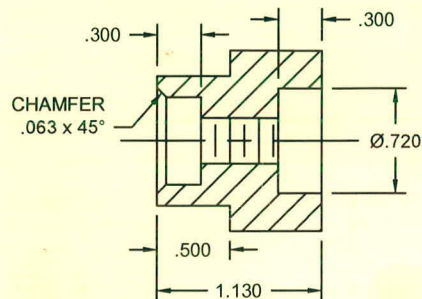
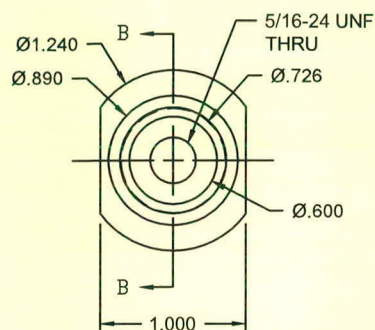
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 18099 FMS

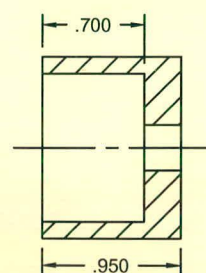
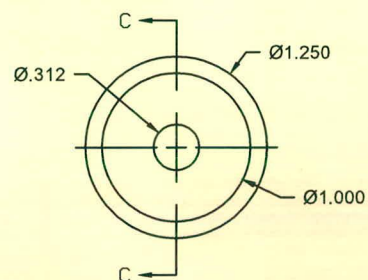
18-10-29



SECTION B-B

-17

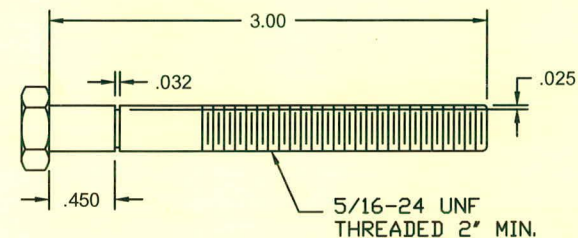
ADAPTER R&I
BLACK OXIDE



SECTION C-C

-21

CAP
ANODIZE BLACK



-27

BOLT
BLACK OXIDE

RED BARN MACHINE

TITLE

BEARING CUTTER

DWG NO.

RB877206-5-17 thru -27

REV
4A

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
XXX ± .005
XX ± .01
X ± .1
FRACTIONS ± 1/32
ANGLES ± 5°

DRAWN BY: COLE
APPROVED: D Weil
HEAT TREAT
FINISH SPEC

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL

BELL

SCALE NTS

DATE 6-28-01

SHEET 4 of 4

1888

1888
82
1888



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042003**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042003
PO Date: 12/10/18
Due Date: 12/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180997	RB877206-5-17	R & I Adapter -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/26/18	9 pcs	0 pcs	9 pcs	\$13.3333/pcs	\$120.00

EX

DEC 18 2018

DAS
38
9-89

Grand Total: \$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/10/18 1:30 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015223-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015223- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
13-Dec-2018		Aman		042003					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir/ Back Order
1	RB877206-5-17 Rev.	RB877206-5-17 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	9	9	0	0	0	0

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 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

